



List of Service Bulletins for L-410 aeroplanes

SB No. L-410/	Subject of Service Bulletin	Model	S/N or Specification	Date of Issue
001b	Check and possible replacement of B524 321N bracket. In English not issued.	L 410 UVP-E20	From S/N 3201 to 3220 incl. and S/N 3301, 3302, 3304, 3307, except S/N 3215	May 28/20
002b	Installation of a fuse into the B405 628N or B591 582N emergency lighting panels. Replaced by Revision 1.	L 410 UVP-E20	up to S/N 3201 incl.	Aug 14/20
002b	Revision 1 adds installation for aeroplanes with preparation or installation of an Air Ambulance.	L 410 UVP-E20	up to S/N 3201 incl.	Sep 15/21
003b	Installation of the CAS 67B TCAS II system and the MST 67A transponder.	L 410 UVP-E20	S/N 882101	Nov 30/20
004b	Modifications according to the operator's requirement and airframe repair. In English not issued.	L 410 UVP-E	S/N 952624	Nov 17/20
005b	Inspection and possible replacement of the bracket in the power steering of the nose landing gear.	L 410 UVP, UVP-E, E9, E20, L-420	L 410 UVP with the 3 259 900-7 nose LG leg intalled acc. to IB L 410 UVP/137b, 137b R1	Jun 18/20
006b	Double-locking of bolts of the aileron, elevator and rudder trim tabs control.	L 410 UVP-E20	up to S/N 3312 incl. except aeroplanes equipped with doubled control of trim tabs	Jul 8/20
007b	Repair of the airframe. In English not issued. Replaced by Revision 1.	L 410 UVP-E20	S/N 2916	Aug 12/20
007b	Revision 1 adds repair of the B510 819L rib in the LG nacelle and replacement of LG nacelle door. In English not issued.	L 410 UVP-E20	S/N 2916	Oct 20/20
008b	Repair of the airframe.	L 410 UVP-E20	S/N 3301	Oct 7/20



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009b	Modifications as per operator's requirement and repair of the airframe. In English not issued.	L 410 UVP-E20	S/N 2733	Oct 7/20
010b	Service life extension of an airframe up to 30,000 FH/FC.	L 410 UVP-E20	from S/N 3211	Apr 21/21
011b	Modification of the airplane equipment. In English not issued. Replaced by Revision 1.	L410 FG	S/N 1526	Dec 16/21
011b	Revision 1 adds additional modifications of the airplane. In English not issued.	L410 FG	S/N 1526	May 17/22
012b	Replacement of an original regulator P/N F0080940 for a 4K7 rheostat P/N 3121006900 on the 2nd operator's table. Replaced by Revision 1.	L 410 UVP-E20	S/N 3301, 3302	Oct 21/20
012b	Revision 1 adds installation of a pocket and a holder for documents on the 2nd operator's table and a pocket for documents on the 1st operator's console (MOC)	L 410 UVP-E20	S/N 3301, 3302	Nov 27/20
013b	Replacement of the L3 223 037 bolts on the nose landing gear (NLG) leg.		NLG leg, S/N 2114EM	Oct 27/20
014b	Repair of the fuselage under floor between frames 18 to 21.	L 410 UVP-E20	S/N 2903	Nov 20/20
015b	Replacement of the B212 316LP strip on the rib 10 and B212 315LP strip on the rib 8 of a wing.	L 410 UVP-E, E9, E20		Aug 31/22
016b	Modification of the fuel suction system from an engine drainage sump.	L 410 UVP-E, E9, E20	equipped with the 10 LUN 7581.04-8 non-return valve in engine nacelles	Aug 10/22
017b	Replacement of the B015 829N and B015 830N wing-to-fuselage suspensions on the fuselage. In English not issued.	L 410 UVP, UVP-E, E9, E20		Apr 09/21
018b	Installation of EFB power supply system.	L 410 UVP-E, E9, E20		Feb 03/21
019b	Modifications according to the operator's requirement and airframe repair. In English not issued.	L 410 UVP-E	S/N 952625	Feb 17/22



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020b	Installation of main landing gear sandwich tilting doors with Kevlar skin.	L 410 UVP-E, E9, E20, L-up to S/N 3302 incl. 420		Apr 09/21
021b	Replacement of the B514 344LP wing-to-fuselage fairings.	L 410 UVP-E, E9, E20		Feb 09/21
022b	Repair of the MA-16K pressure gauge colour marking of the front baggage compartment fire extinguisher.	L 410 UVP-E, E9, E20	up to S/N 3306 incl. and MA-16K gauges stored as spare parts	Mar 10/21
023b	Check and possible adding of diodes to the GA 163T/16 wing flap valve connector. In English not issued.	L 410 FG	S/N 1521, 1525, 1526	Apr 12/21
024b	Replacement of fuses for KLIXON circuit breakers.	L 410 UVP-E	S/N 912606	Jun 18/21
025b	Installation of a Mid-Continent 5550 Turn and Slip Indicator, P/N 5550-8340N5L.	L 410 UVP-E, E9, E20		May 06/22
026b	Not issued.			
027b	Replacement of the B510 662N and/or B510 664N stair attachments.	L 410 UVP-E, E9, E20		Apr 28/21
028b	Replacement of the B514 660N ventral fin.	L 410 UVP-E, E9, E20	from the 16th series	May 17/21
029b	Replacement of the B591 609N underwindow upholstery. In English not issued.	L 410 UVP-E20	S/N 2718	May 20/21
030b	Check and possible modification of pilot oxygen breathing apparatuses installation. In English not issued.	L 410 UVP-E20	S/N 2312, 2601, 2602, 2710	May 24/21
031b	Repair of the airframe.	L 410 UVP-E20	S/N 2908	Aug 19/21
032b	Installation of iPad holders.	L 410 UVP-E	S/N 912606	Jun 18/21
033b	Repair of the B514 660N ventral fin.	L 410 UVP-E20	S/N 3104	Jul 16/21
034b	Preparation of the aircraft for the ambulance variant.	L 410 UVP-E	S/N 912606	Jun 18/21
035b	Repair of the wing spar web on the LH and RH sides between ribs 14 to 15.	L 410 UVP-E20	S/N 871928	Aug 16/21
036b	Not issued.			



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037b	Replacement of the RS 811A radar sensor with the ART 2000 one. In English not issued. Replaced by Revision 1.	L 410 UVP-E20	S/N 2312, 2601, 2602, 2710	Sep 09/21
037b	Revision 1 changes wiring of a configuration module and gyro. In English not issued.	L 410 UVP-E20	S/N 2312, 2601, 2602, 2710	Apr 12/22
038b	Installation of 230 VAC inverter and 230 VAC sockets and 28 VDC sockets. Replaced by Revision 1.	L 410 UVP-E20	up to S/N 2903 incl.	Dec 15/21
038b	Revision 1 switches the inverter supply wire to the right S2 bus to eliminate uneven current load between S1 and S2 buses. Issued in English only.	L 410 UVP-E20	up to S/N 2903 incl.	Feb 18/22
039a	Main landing gear brakes inspection and a replacement of K38-1200-7 brake current pressure plates of specified series to new modified models of pressure plates.	L-410 M, L-410 UVP, L 410 UVP-LW, L 410 UVP-E, E9, E20, L 410 UVP-E-LW, L 410 UVP-E20 CARGO, L-420	equipped with the K38-1200-7 brake series No. 35 to 37 inclusive	Sep 16/22
040b	Modification of a bracket for GWX 70 weather radar.	L 410 UVP-E20	equipped with GWX 70 weather radar up to S/N 3409	Nov 24/21
041b	Installation of a ball valve into return pipe from an engine drainage sump.	L 410 UVP-E20	up to S/N 3220 incl.	Oct 08/21
042b	Repair of the LG spar on the 14th frame. In English not issued.	L 410 UVP-E20	S/N 2915	Mar 31/22
043b	Repair of the wing. In English not issued.	L 410 UVP-E20	Wing S/N 1920	Jun 30/22
044b	Not issued.			
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046b	Repair of the B510 819LP rib in the LG nacelle.	L 410 UVP-E20		Mar 18/22



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047b	Alternative replacement of hex. socket button head screws with slotted mushroom head screws of aeroplane covers and hex. socket countersunk head screws with slotted countersunk head screws of engine nacelle covers	L 410 UVP-E, E9, E20		Jun 10/22
048b	Modification of a map holder on the steering wheel.	L 410 UVP-E20	S/N 2732	Aug 15/22
049b	Not issued.			
050b	Not issued.			
051b	Not issued.			
052b	Testing phase of audio shield modification of the OS-EQR-0100 equipment rack.	L 410 UVP-E20	S/N 3301 or 3302	Jun 23/22