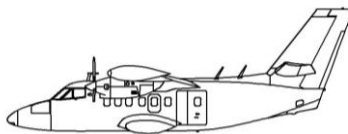




Aircraft Industries



INFORMATION BULLETIN

IB No.: L410UVP-E/531b

Concerns: L410 UVP-E, E9, E20 airplanes

Subject: Blanking of the drain holes.

Reason: Prevention before the penetration of water and other impurities into fuselage.

**To be carried out
at the latest by:**

As required by the operator.

To be performed by:

Organization certified for periodic maintenance of L410 aircraft.

Costs to be covered by:

Operator.

**Necessary material
to be delivered by:**

Aircraft Industries, a.s., Kunovice, Czech Republic
against order.

Bulletin becomes effective: On the date of its issue.

Total No. of pages:

4

A handwritten signature in blue ink, which appears to read 'Jurák', is positioned above a dotted line.

Released: Pavel Jurák
Head of airworthiness dept.

The technical content of this document is approved under the authority of DOA ref. EASA. 21J.119

Date of release: February 12, 2019

PERFORMANCE: recommended

1. INSTRUCTIONS FOR PLANNING

A. CONCERNS

1. Aircraft model

L410 UVP-E, E9, E20 airplanes.

2. Version / S/N

To operator's requirement.

3. Qualification for implementation

There are not any special requirements.

4. New equipment

Not required.

B. REASON

Prevention before the penetration of water and other impurities into fuselage.

C. DESCRIPTION

Blinders installation for the drain holes.

D. APPROVAL

This bulletin has been elaborated based on data of the Design Change No. ZKB059499.

E. MAN-HOURS

Supposed Man-hours: 2 M-hour

F. MATERIAL - AVAILABILITY

1. New equipment

Not required.

2. Installation parts

Will be provided by the Aircraft Industries, a.s., 686 04 Kunovice, Czech Republic against order.

3. Costs

To be covered by the operator.

G. SPECIAL TOOLS

Not required.

H. WEIGHT AND BALANCE

Not affected.

I. USED DOCUMENTATION

1. Maintenance Manual, Chap.:

010.10.00.

J. AMENDED DOCUMENTATION

AFM not affected.

MS not affected.

MM not affected.

WM not affected.

2. INSTRUCTIONS FOR IMPLEMENTATION

A. PREPARATORY WORK

- Underlay the aircraft wheels with the chocks according to the MM, chap. 010.10.00.
- Clean and degrease the surface from impurities.

B. INSTALLATION

- Install blinders for the drain holes according to the Dwg. No. B520 234N, according to operators requirements. It is recommended to install blinders at least on 18th frame and behind it.

C. TESTS

1. Ground Tests

Not required.

2. Flight Tests

Not required.

D. FINISHING WORK

- Remove the chocks from the aircraft wheels according to the MM, chap. 010.10.00.

3. NECESSARY MATERIAL

A. INSTALLATION PARTS DELIVERED BY THE AIRCRAFT MANUFACTURER

Pos.	AI Identifier	Name	Pcs/Aircraft
1	B520 233N	Blinder	60

4. RECORD IN THE AIRPLANE LOGBOOK

Blinders installation on the drain holes according to IB L410UVP-E/531b.

Date:

Performed:

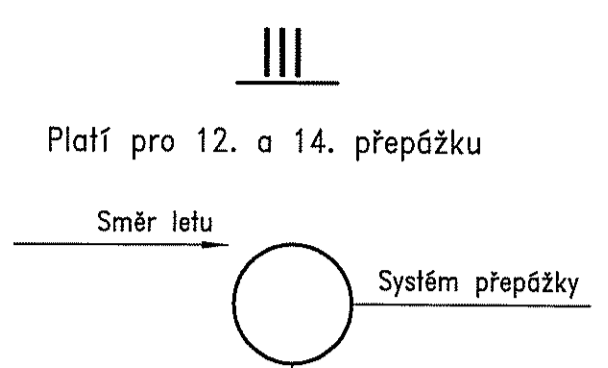
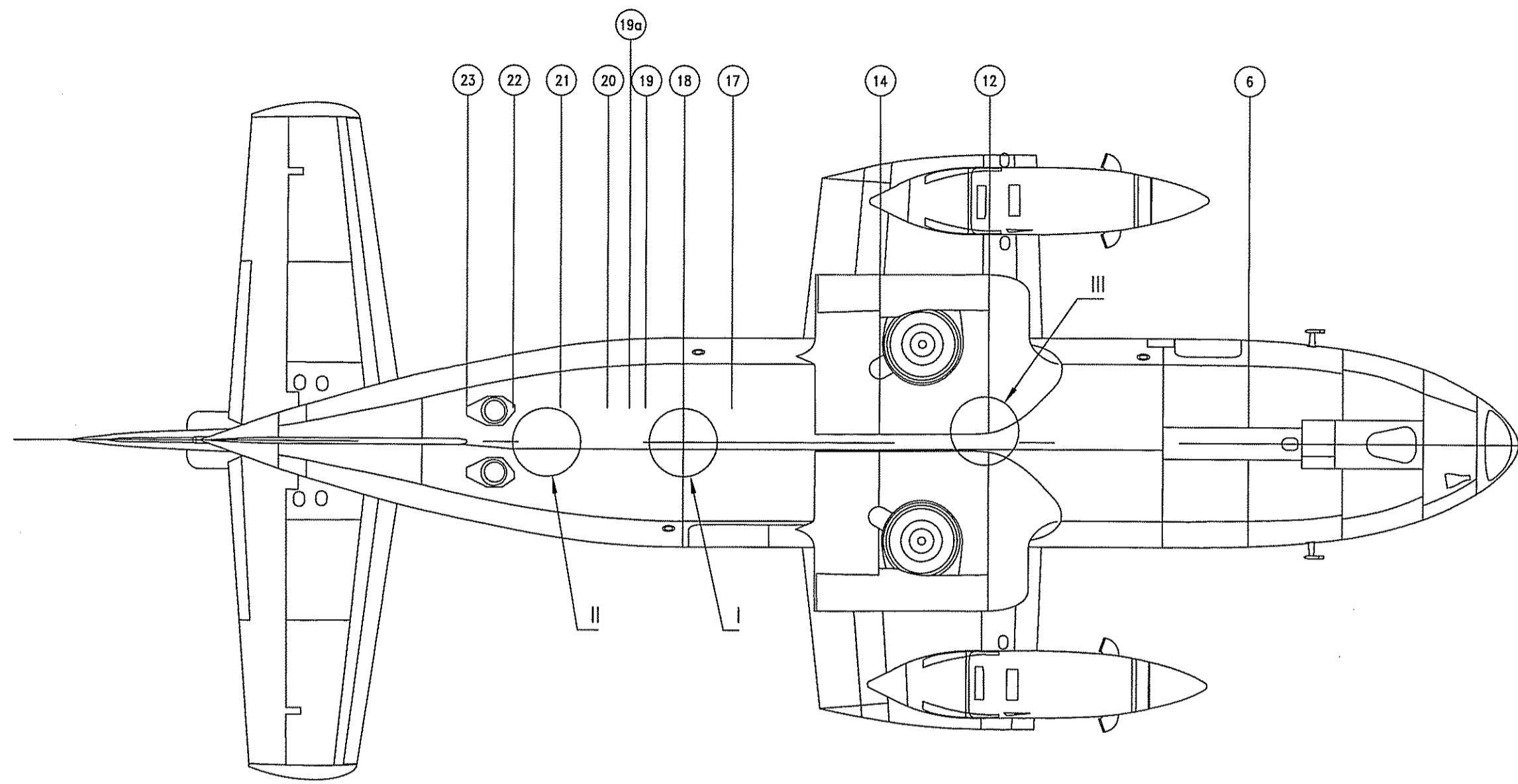
(legible signature of verification engineer)

Elaborated: Lukáš Popelka

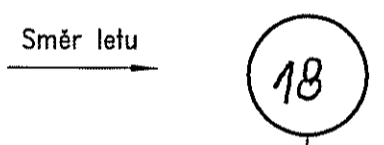


Checked: Ing. Pavel Ulrich

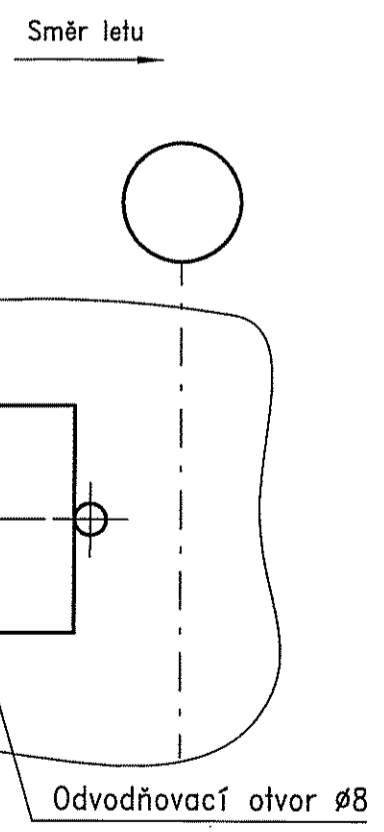




I
Typické pro 18. přepážku



II
Typické pro 17. až 23. přepážku



**ORIGINAL
ČERVENĚ**

Dle potřeby překryjte odvodňovací otvor pozicí 1.

LET Aircraft Industries		Promítní:							
Materiál: -		Délkové rozměry: mm							
-		Netol. rozměry: L410 - P002							
Pololovar: -		Index	Změna	Od	Do	Datum	Podpis		
Úprava povrchu: -		2D CAD: B520234N	3D CAD: ---			Typ: L410	ATA: 53		
Navrh:	11.1.19	Oharek	Podpis	Měřítka:	Název: ÚPRAVA O. O.				
Kontroloval:	11.1.19	Nedoma	Podpis		Číslo výkresu: B520 234N				
Statika:	-	-	-	Čistá hmotnost:	kg				Index:
Úprava:	-	-	-						
Norm. ref.:	16.1.2019	Krmíček	Podpis	Kategorie:	S				
Schválil:	21.1.19	Sácha	Podpis		List: 1				